Appl. No. 10/789,847 Amdt. dated November 4, 2005

Reply to Office action of May 4, 2005

This listing of claims will replace all prior versions, and listings, of claims in the

application:

**CLAIMS** 

Claims 1-10 canceled.

11. (currently amended) A method of forming a solid electrolyte cell portion of

an automotive lamda oxygen sensor, the method comprising forming a solid, unfired,

thimble-shaped ceramic body, thereafter depositing a porous ceramic layer on an

outer surface of the unfired body, thereafter heating the body to densify the body and

to form a hard, porous ceramic layer on the outer surface of the body, thereafter

activating the porous layer on the first outer surface of the body to form a plurality of

growth points for a conductive layer on the first outer surface, thereafter growing a

first electrode by electroless plating of a conductive layer on the activated porous

layer on the outer surface of the body, and in a desired order, forming a second

electrode on an inner surface of the body.

12. (original) The method of claim 11 wherein the body is formed by

uniaxially compressing a zirconia powder into a thimble.

13. (currently amended) The method of claim 11 wherein activating the

porous layer on the first surface comprises wicking a metal salt carried by a volatile

liquid into the porous layer.

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- 14. (currently amended) The method of claim 11 wherein growing a first electrode comprises immersion of the porous layer on the first surface in an unstable solution of a salt of a precious metal.
- 15. (currently amended) The method of claim 14 wherein the unstable solution further comprises a reducing agent.
- 16. (original) The method of claim 15 wherein the reducing agent comprises hydrazine.
- 17. (original) The method of claim 15 wherein the salt is hexachloroplatinic acid.
- 18. (currently amended) The method of claim 45 13 wherein the solution comprises liquid carries a platinum salt. in a volatile solvent.
- 19. (currently amended) The method of claim 18 wherein the volatile solvent liquid comprises acetone.
  - 20. (new) The method of claim 13 wherein the liquid is organic.
  - 21. (new) The method of claim 20 wherein the liquid is volatile.
  - 22. (new) The method of claim 13 wherein the liquid wets the ceramic.
- 23. (new) The method of claim 11 wherein depositing a ceramic layer comprises immersion of a closed end of the thimble-shaped ceramic body in a slurry of ceramic powder and ceramic granules.
- 24. (new) The method of claim 23 wherein, during the heating of the body to densify the body, the ceramic granules shrink to form voids in the porous layer.

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- 25. (new) The method of claim 13 including a step, after wicking the liquid into the porous layer, of heating the substrate to drive off the liquid and reduce the salt to a 0.01 to 0.5 micron layer of metal with numerous unplated areas.
- 26. (new) The method of claim 11 wherein the cell is a body of an automotive lambda oxygen sensor.
- 27. (new) The method of claim 11 wherein the method further comprises a step of drilling an axial cavity in the body, before the step of firing the body to densify it.
- 28. (new) The method of claim 27 wherein the body is formed by uniaxially compressing a zirconia powder into a thimble having a tapered bore, and then drilling out the tapered bore to form a substantially cylindrical cavity.
- 29. (new) The method of claim 13 wherein wicking the liquid into the pores of the body comprises dipping the body in a liquid carrying the metal salt.
  - 30. (new) The method of claim 29 wherein the metal salt is a platinum salt.